

English Sheet Metal Screws Data
#2 through #14

Table terms:

screw ID is the common name for the screw

pilot drill is the drill required to drill a hole of the required size for proper sheet metal screw start and grip in sheet metal

In addition to its size, a sheet metal screw may also be identified by an indication of the type of head and point, for example:

“#12, pan head, gimlet point” (#12 size, pan head, gimlet tip sheet metal screw)

screw ID	gimlet tip pilot	blunt-tip pilot
2	1/16	1/16
4	3/32	3/32
6	3/32	7/64
7	7/64	1/8
8	1/8	9/64
10	9/64	5/32
12	5/32	11/64
14	3/16	13/64

end of table